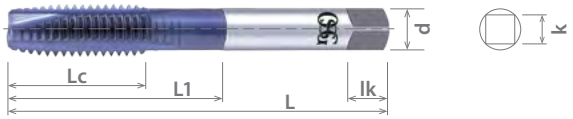
List 344Ti

EXOTAP® VC-10 V-Ti-POT

SPIRAL POINT | VC10 | V | 3 FLUTE | C/5P | 0° | PACKED 1 PIECE



EDP		Thread Size	Thread Limit	Overall Length L (mm)	Thread Length Lc (mm)	Neck Length L1 (mm)	Shank Diameter d (mm)	Square Width k (mm)	Square Length lk (mm)
1115810108	●	M3 x 0.5	D3	49.20	15.90	20.90	3.58	2.79	4.76
1115810208	●	M4 x 0.7	D4	54.00	19.00	25.40	4.27	3.33	6.35
1115810308	●	M5 x 0.8	D4	60.30	22.20	-	4.93	3.86	6.35
1115810408	●	M6 x 1	D5	63.50	25.30	33.80	6.48	4.85	7.94
1115810508	●	M8 x 1.25	D5	69.10	15.00	28.60	8.08	6.05	9.53
1115810608	●	M10 x 1.25	D5	74.00	18.00	31.80	9.68	7.26	11.11
1115810708	●	M10 x 1.5	D6	74.00	18.00	31.80	9.68	7.26	11.11
1115810808	●	M12 x 1.75	D6	85.70	21.00	32.00	9.32	6.99	11.11

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

EXT

P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium				
Low	Medium	High														
1010 1018	1035 1045	1065	4140 4340		300	400	17-4 PH		6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
			○				○				◎	◎	○	○		
			15-30 SFM				8-20 SFM				8-15 SFM	8-15 SFM	15-35 SFM	10-20 SFM		

○ Good ◎ Best